



Dart Aerospace Ltd.
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Canada

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D3805-041
Job Sheet 198747



Part No: D3805-041

Job Qty: 4 pcs

DAS
21
9-89

Part Name: Run-on Landing Wearplate Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP Rev:A 08-07-21 new issue DD verified by:EC IPP Rev:B 09-03-04 rev.a as per dwg
DD verified by:EC IPP Rev:C 11.10.04 rev.b as per dwg DD verified by:EC IPP REV:D 14.04.22 DWG REV.C
DD VERF:JLM IPP REV:E 16.04.01 DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	4 pcs	8/30/19	8/30/19	0.00	9.52	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	4 pcs	8/30/19	8/30/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	4 pcs	8/30/19	8/30/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S219501



Part: D3805-041

Job No: 198747

Serial No/Batch: S219501

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/03/19

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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	4 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21 ✓	FP 002
	2			QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - Weld per dwg A/R S.S. rod Batch: <i>M136585</i> Descriptions: 120 - QC9- Inspect visual per QSI004- Fusion Welds 130 - QC5- Inspect part completeness to step on W/O 140 - Small Fab 150 - QC5- Inspect part completeness to step on W/O 160 - Identify as per dwg & Stock Location: 170 - QC21- Final Inspection - Work Order Release					
DAG 21 9-89 OCT 04 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3805-1	Plate	4 pcs (1 ea)	110-Large Fab - Welded Assy-1	<i>5014866</i>	
D3806-041	Wearbar Weldment	4 pcs (1 ea)	110-Large Fab - Welded Assy-1	<i>5125845</i>	
<i>5012701</i>					
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Large Fab - Welded Assy-1	D3805-1	4	5	0	
	D3806-041	4	2	0	
Part Specifications					
Specifications could not be found.					

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No.: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Engineering ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐	
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY			
				Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Fit/Function ☐ Off-set/Set-up ☐			
				Pressure/Forced ☐ Other/Details: _____ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			